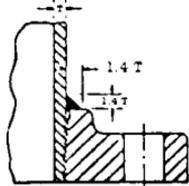
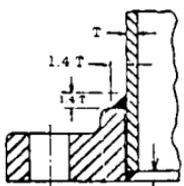


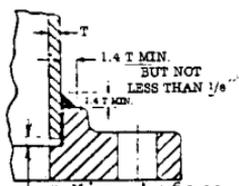
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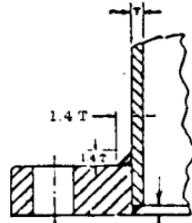
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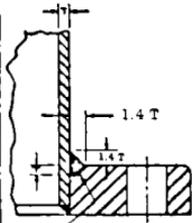
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See Note



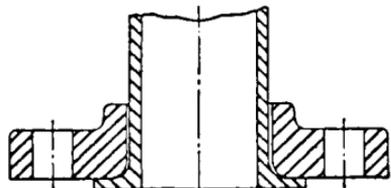
4  
See Note  
Min. before welding.  
Refer to §56.30-5(c)(1)



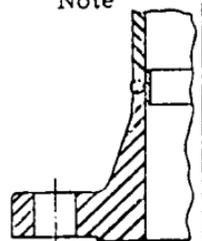
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See Note



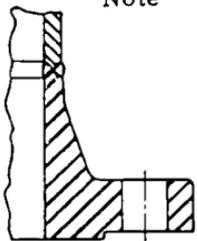
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See Note



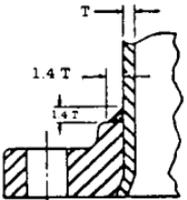
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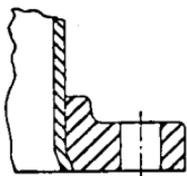
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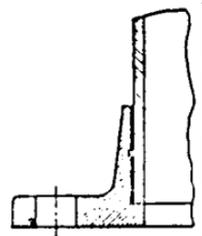
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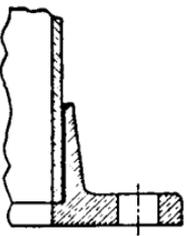
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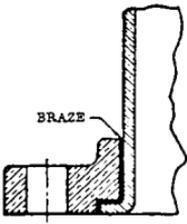
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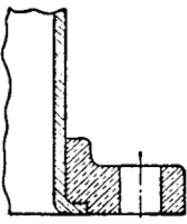
12



13



14



15