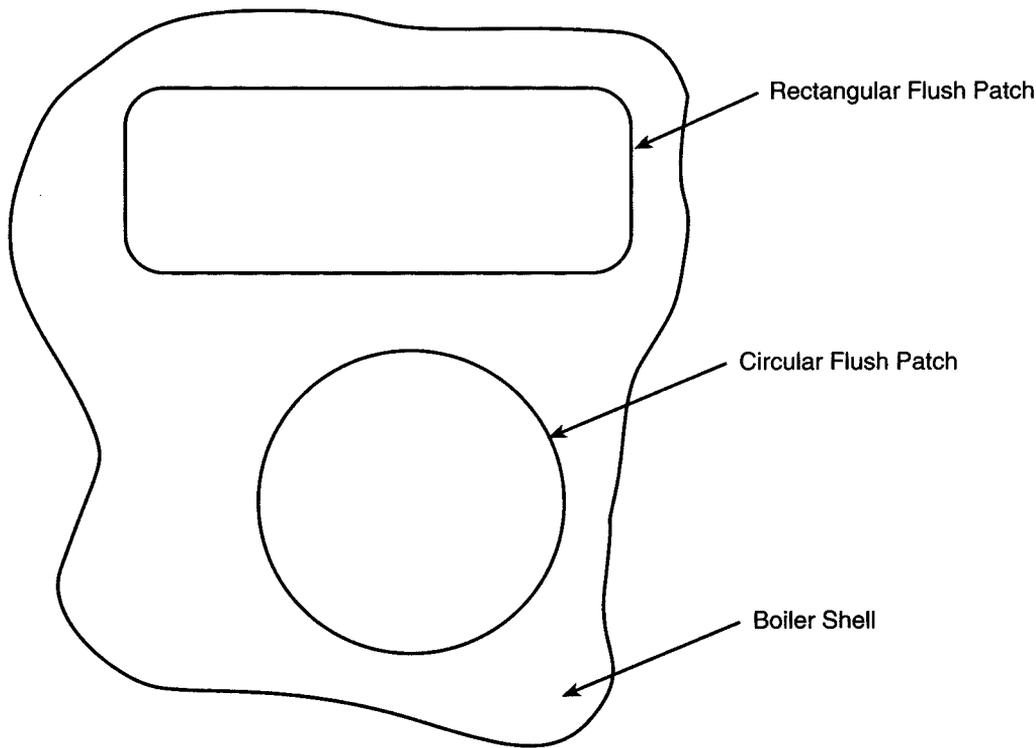


FLUSH PATCHES ON UNSTAYED SECTION OF BOILER SHELL



Typical Flush Patch Installation

